



Buffing Wheels

Used with Dico compounds for metal finishing and polishing

“Find Orange Thread-Find Quality Buff!®”



- Dico buffs are constructed with industrial grade materials. Strict adherence to quality is evident in all of our finished products.
- Superior quality materials lead to longer life and premium performance.
- All buffs are tightly stitched, turned, and balanced which provides extended, uniform wear and a longer life.
- All buffs are manufactured with a pre-combed nap which facilitates compound application and retention.
- Best results are achieved when used with Dico buffing compounds.
- Dico Products, a division of the Divine Brothers Co., has been manufacturing buffing wheels and compounds in Utica, NY for over 125 years.



Highest quality industrial grade materials.
Packaged with 1" arbor and 1/2" flanges
for use on bench grinders or with Dico
arbor adapter for any electric drill.

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Flannel



Flannel is extra soft cloth perfect for all final finishing with high color compounds. Used to create a highly reflective, mirror finish on soft metals.

Mini-Buffs



Mini buffs are ideal for hard to reach areas. Available in four sizes: 1", 1 1/4", 1 1/2", and 2" diameters. Great for hobbyist use on a rotary tool.

Mandrel Mounted



Mounted at the factory on 1/4" hex-shank mandrels for use in drills or flexshafts. Perfect also for polishing small spaces. Bring the buffing to the part!

Spiral Sewn Cotton



A firm buff that is tightly stitched, turned, and balanced. For general shop use. Ideal for first cut operations on all metals.

Arbor Adaptors



Mount your buffing wheel in a hand held drill or a stationary drill press. Now available in 1/4" round or *new* hex shank mandrel for quick change.

Loose Sewn Cotton



Sewn with only one row around the arbor. Used in coloring operations with a rouge compound for final finishing. Stocked in many popular sizes and thicknesses.

Fray-Rytes



Bias type buff with cardboard center usually used with cutting compounds. Pleated construction holds compound better, runs cooler for longer life.

Cushion Sewn Cotton



Sewn in concentric rings to create a "cushion" between the abrasive compounds and the workpiece. Used for cutting or coloring of metals, plastics, and acrylics.

Sisal



Sisal rope fibers are sewn into full disc buffing wheels for extra coarse cutting action. Made specifically for hard metals such as steel and iron.



Highest quality industrial grade materials.
Packaged with 1" arbor and 1/2" flanges
for use on bench grinders or with Dico
arbor adapter for any electric drill.

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Facer Buffs



Bufs to enable you to polish hard to reach nooks and crannies of any project. Cone, cylinder, and mushroom shapes all include a convenient 1/4" mandrel.

Treated Yellow



Yellow mill treated buffs perform more aggressively than regular cotton cloth. Used on all metals with the appropriate compound where a faster cut is needed.

SatinMaster Non-Woven



Made from premium non-woven material infused with aluminum oxide. Used to remove finishes from wood, metal, and masonry or create a bright satin finish.

Combine el color de la marca con el color de la pasta. Agencez les couleurs du point aux couleurs du bouchon de la pâte de polissage.						
	MATERIAL	HARD METALS	SOFT METALS	JEWELRY <small>GOLD & SILVER</small>		
Match the color of the Compound	STEP 1	STEP 2 & 3	STEP 1	STEP 2 & 3	STEP 1	STEP 2 & 3
	CLEAN POLISH	BUFF SHINE	CLEAN POLISH	BUFF SHINE	CLEAN POLISH	BUFF SHINE
SPIRAL SEWN	●	●	●			
CUSHION SEWN		○		○	○	
FLANNEL SEWN		●		●		●
Combine el color de la marca con el color de la pasta. Agencez les couleurs du point aux couleurs du bouchon de la pâte de polissage.						
	MATERIAL	BRASS & COPPER	NICKEL & CHROME	PLASTICS		
Match the color of the Compound	STEP 1	STEP 2 & 3	STEP 1	STEP 2 & 3	STEP 1	STEP 2 & 3
	CLEAN POLISH	BUFF SHINE	CLEAN POLISH	BUFF SHINE	CLEAN POLISH	BUFF SHINE
SPIRAL SEWN	●		●			
CUSHION SEWN		○		○	●	○
FLANNEL SEWN		●		●	●	●

Finishing Applications Legend:

- Emery - E5
- Tripoli - TC6
- Stainless - SCR
- Plastic - PBC
- White Rouge - WR1
- Jewlers Rouge - JR1
- Green Rouge - GRN



Stock Code			Description
Bulk	Corded	Poly Bag	
Spiral Sewn Cotton			
7000115	7000111	7000108	4" diameter x 1/4" face
7000142	7000128	7000129	4" diameter x 1/2" face
7000130	-	7000140	4" diameter x 1" face
7000180	7000167	7000173	6" diameter x 1/4" face
7000209	7000194	7000195	6" diameter x 1/2" face
7000215	-	7000213	6" diameter x 1" face
7000236	7000231	7000232	8" diameter x 1/4" face
7000261	7000247	7000248	8" diameter x 1/2" face
7000267	-	7000271	8" diameter x 1" face
7000013	-	7000009	10" diameter x 1/4" face
7000027	-	7000020	10" diameter x 1/2" face
7000008	-	7000036	10" diameter x 1" face
Cushion Sewn Cotton			
7000105	7000106	7000107	4" diameter x 1/4" face
7000118	7000120	7000121	4" diameter x 1/2" face
7000144	7000134	7000135	4" diameter x 3/4" face
7000151	-	7000152	4" diameter x 1" face
7000182	7000181	7000183	6" diameter x 1/4" face
7000184	7000186	7000187	6" diameter x 1/2" face
7000211	7000203	7000204	6" diameter x 3/4" face
7000216	-	7000219	6" diameter x 1" face
7000228	7000229	7000230	8" diameter x 1/4" face
7000241	7000244	7000245	8" diameter x 1/2" face
7000264	7000258	7000259	8" diameter x 3/4" face
7000268	-	7000276	8" diameter x 1" face
7000002	-	7000040	10" diameter x 1/4" face
7000017	-	7000019	10" diameter x 1/2" face
7000004	-	7000043	10" diameter x 1" face
Metal Center Ruffled Cotton			
7000275	7000276	-	4" diameter x 1/2" face
7000278	7000277	-	6" diameter x 1/2" face
1/4" Mandrel Mounted Facer Cotton			
7000087	-	7000088	1 1/2" Mushroom
7000089	-	7000090	1 1/2" Cone
7000077	-	7000078	1 1/2" Cylinder
7000085	-	7000095	3" Mushroom
Pleated Froy-Ryte Cotton			
310000AG	7000071	-	6" diameter x 1/2" face
310002AG	-	-	8" diameter x 1/2" face
Felt Buffing Wheels			
7300048	-	-	6" diameter x 1/2" face med
7300039	-	-	6" diameter x 1" face med
7300080	-	-	8" diameter x 1/2" face med
7300076	-	-	8" diameter x 1" face med

Stock Code			Description
Bulk	Corded	Poly Bag	
Loose Sewn Cotton			
7000118	7000125	7000127	4" diameter x 1/4" face
7000143	7000133	7000139	4" diameter x 1/2" face
7000136	-	7000141	4" diameter x 1" face
7000181	7000176	7000175	6" diameter x 1/4" face
7000210	7000205	7000201	6" diameter x 1/2" face
7000214	-	7000220	6" diameter x 1" face
7000237	7000233	7000234	8" diameter x 1/4" face
7000262	7000250	7000255	8" diameter x 1/2" face
7000266	-	7000274	8" diameter x 1" face
7000014	-	7000011	10" diameter x 1/4" face
7000026	-	7000255	10" diameter x 1/2" face
7000016	-	7000046	10" diameter x 1" face
Flannel			
7000097	7000098	7000099	4" diameter x 1/2" face
7000168	7000169	7000170	6" diameter x 1/2" face
7000225	7000226	7000227	8" diameter x 1/2" face
7000006	-	7000007	10" diameter x 1/2" face
Spiral Sewn Cloth - Covered Sisal			
7000153	7000155	7000154	4" diameter x 1/2" face
7000218	7000222	7000127	6" diameter x 1/2" face
7000270	7000265	7000269	8" diameter x 1/2" face
7000032	-	7000031	10" diameter x 1/2" face
1/4" Mandrel Mounted x 4" Diameter			
7000104	7000103	-	Cushion Sewn Flannel
7000150	7000149	-	Cushion Sewn Cotton
7000147	7000146	-	Spiral Sewn Cotton
Mandrel Mounted Satin Master Buff			
7000294	7000297	-	Fine Non-Woven
7000295	7000298	-	Medium Non-Woven
7000296	7000299	-	Coarse Non-Woven
2 or 3 Row Cushion Sewn Treated Yellow			
7000300	7000301	-	4" diameter x 1/2" face
7000310	7000311	-	6" diameter x 1/2" face
7000320	7000321	-	8" diameter x 1/2" face
Mini Cushion Sewn Cotton			
7000001	-	-	1" diameter x 1/4" face
7000041	-	-	1 1/4" diameter x 1/4" face
7000037	-	-	1 1/2" diameter x 1/4" face
7000057	-	-	2" diameter x 1/4" face
-	7500026	-	12 pc. asstd MiniBuffs
-	7500024	-	6 pc. asstd MiniBuffs w/ mandrel